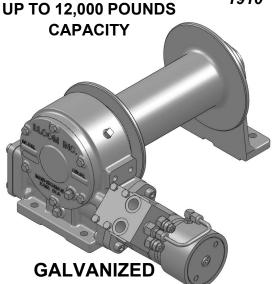




Series LS12H Galv "Quality Since

Hydraulic Cable Winches

Lift-Safe® hydraulic winches are specifically designed for lifting applications and optimum load control. Engineered for enhanced safety with redundant braking systems, and available in a variety of configurations. Lift-Safe® winches utilize the <code>DUET-SAFE® Double Action</code> <code>Braking System</code> to provide both static and dynamic braking. Lift-Safe® winches offer increase operational flexibility, and superior load control in lifting applications. Series LS12H Galv direct drive winches can be used on small cranes, rear load waste packers, drill rigs, fishing boats, marine craft, mining and logging operations.



Bloom Hydraulic Cable Winches - Standard Features

MOTOR-BRAKE

- **DUET-SAFE® Double Action Braking System** combines a powerful spring applied, hydraulic released motor-brake with a double counter balance brake valve to automatically hold loads when hydraulic pressure is released and control speed during lowering operations. Winch is ideal for high speed lifting and pulling applications or wherever load holding is critical.

GEAR CASE

 Made of high strength cast iron. Completely sealed for oil enclosed operation and to keep dirt out.

WORM SHAFT

- One piece alloy steel hardened and ground for extra durability.

WORM GEAR

- High tensile aluminum-nickel alloy bronze. Optimum lead and pressure angles transmit maximum power to the drum.

GEAR RATIO

- 20:1 standard, 27:1 and 40:1 optional ratios provide optimum efficiency in power and speed.

BEARINGS

- Worm gear and worm shaft run on tapered roller bearings. Outer end housing has a sealed ball bearing.

DRUM SHAFT

- 1-1/2" diameter heat -treated alloy steel minimum tensile strength 150,000 psi.

CABLE DRUM

- Tough all steel construction resists breakage or warping.



Manufacturing Inc. Winch Division

Lifting Pulling Hoisting

Toll Free Number: 1-800-394-1139

www.bloommfg.com

"Custom Engineered Solutions"





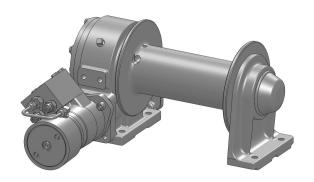
"Quality Since 1910"

Series LS12H Galv Model Selection from Performance Data

MODEL EXAMPLE: LS1	2H-3.0T-L8-	RH-20-GALV
LS12 = Lift-Safe® Series LS12H Galv with 1-1/2" Drum Shaft		Galvanized
H = Integral Fail-Safe Brake		
Hydraulic Motor Designation 3.0T, 4.0T, 6.2T, 9.6T	_	Gear Ratios 20:1, 27:1, 40:1
Drum Sizes S8, L8, XL10, XL12 & XL14 ————————————————————————————————————		Hydraulic Motor Position (R.H. or L.H.)

DRUM CAPACITY

CABLE DIAMETER (IN.)	1/4	5/16	3/8	7/16	1/2
DRUM "S8" CAPACITY (FT.)	260	160	105	75	55
DRUM "L8" CAPACITY (FT.)	390	240	160	110	80
DRUM "XL10" CAPACITY (FT.)	840	550	340	250	170
DRUM "XL12" CAPACITY (FT.)	1320	840	580	380	280
DRUM "XL14" CAPACITY (FT.)	1900	1180	760	540	410



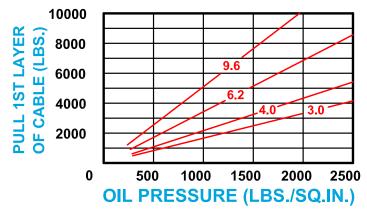
Lift Safe® Cable Winches

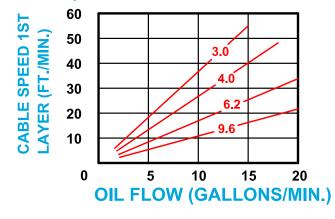
Series LS12H Galv W/ 4" Core



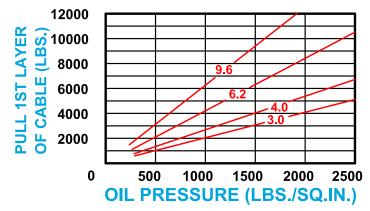
With Hydraulic Fail-safe Brake Model Selection from Performance Data

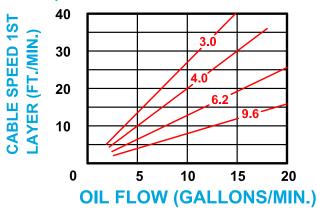
20:1 RATIO (standard)



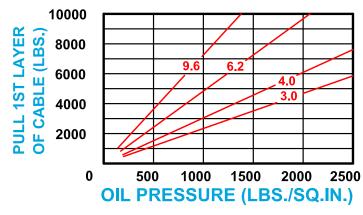


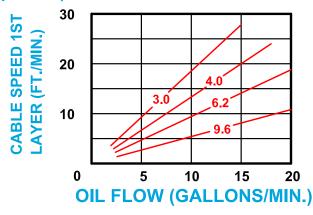
27:1 RATIO (optional)





40:1 RATIO (optional)



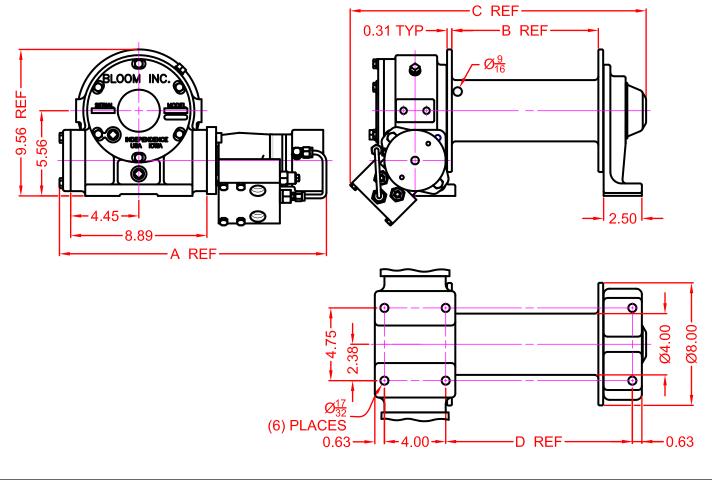






Dimensional Drawings

Series LS12H Galv With S8 and L8 Drum Base Mount Model - Direct Drive



MOTOR DESIGNATION	3.0	4.0	6.2	9.6
A DIMENSION	17.48	17.60	17.85	18.10

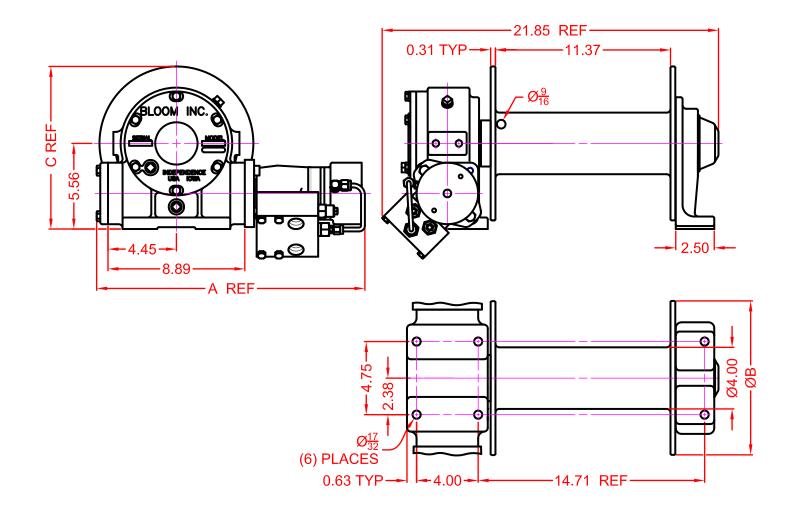
DRUM		WINCH DIMENSION	
DESIGNATION	В	С	D
S8	6.69	16.32	9.18
L8	9.69	19.32	12.18





Dimensional Drawings

Series LS12H Galv With XI10, XL12 and XL14 Drum
Base Mount Model - Direct Drive



MOTOR DESIGNATION	3.0	4.0	6.2	9.6
(A) DIMENSION	17.48	17.60	17.85	18.10

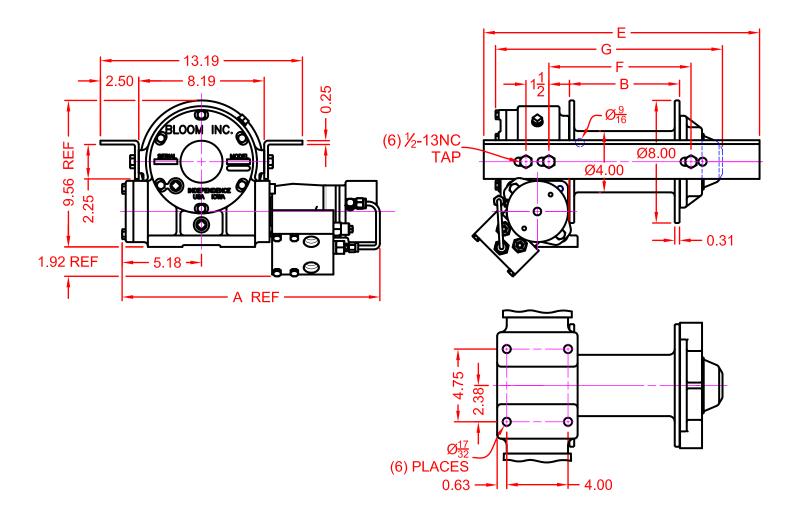
DRUM DESIGNATION	XL10	XL12	XL14
B DIMENSION	10	12	14
C DIMENSION	10.56	11.56	12.56





Dimensional Drawings

Series LS12H Galv With S8 and L8 Drum Low Profile Model - Direct Drive



MOTOR DESIGNATION	3.0	4.0	6.2	9.6
(A) DIMENSION	17.48	17.60	17.85	18.10

DRUM	WINCH DIMENSION					
DESIGNATION	В	С	D	Е	F	G
S8	7.19	9.75	16.44	18.00	9.28	14.81
L8	10.19	12.75	19.44	21.00	12.28	17.81



Correct choice of Directional Control Valves for Lift-Safe® Winches

All Lift-Safe® Winches require a Motor Spool Control Valve.

That is the valve's work ports are *open* to tank in neutral position.

*Winches require ridged mounting plate.

See owner's manual for information about proper mounting plate thickness or call Bloom Sales Engineer at factory.

WARNING!

Goods are not intended for use in the moving or lifting of persons!

The winches described herein are neither designed nor intended for use or application to equipment used in the lifting or moving of persons and it is understood that all such use shall be at the sole risk of the user.

The cable clamps on winches are not designed to hold rated loads. A minimum of 5 wraps of cable must be left on drum barrel to guarantee holding of rated load.

Applications of winch where life would be endangered by any event are not recommended.

BLOOM Manufacturing Inc. Winch Division

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