

# BLOOM™ WINCH

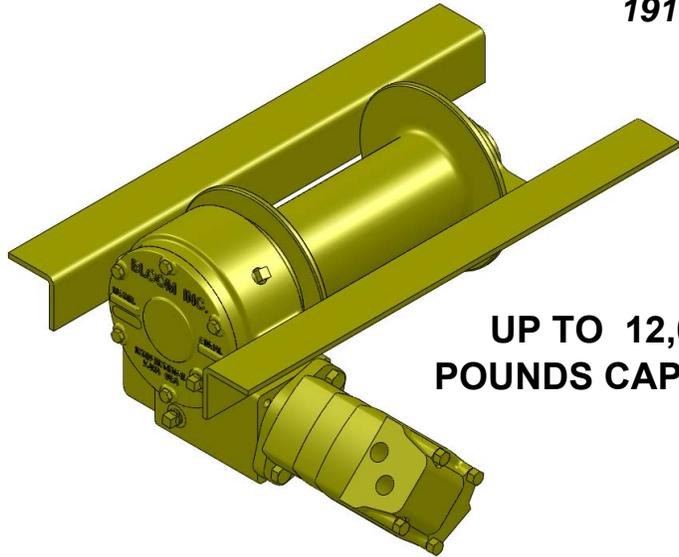


"Quality Since  
1910"

## Series 1100

### HYDRAULIC CABLE WINCHES

The rugged construction and versatility of **Series 1100** makes it adaptable to a wide range of applications. **Series 1100** direct drive winches are used for industrial pulling and dragging applications including small cranes, rear load waste packers, drill rigs, fishing boats, marine craft, mining and logging operations, flat bed trailers, air freight pullers, rear of cab and front mounting on ½ to 1½ ton trucks.



**UP TO 12,000  
POUNDS CAPACITY**

## Bloom™ Hydraulic Cable Winches – Standard Features

- |                   |   |
|-------------------|---|
| <b>GEAR CASE</b>  | - Special low profile design. Made of high strength cast iron. Completely sealed for oil enclosed operation and to keep dirt out. |
| <b>WORM SHAFT</b> | - One piece alloy steel hardened and ground for extra durability.   |
| <b>WORM GEAR</b>  | - High tensile aluminum-nickel alloy bronze. Optimum lead and pressure angles transmit maximum power to the drum.                 |
| <b>GEAR RATIO</b> | - 20:1 standard, 10:1, 27:1, and 40:1 optional ratios provide optimum efficiency in power and speed.                              |
| <b>BEARINGS</b>   | - Worm gear and worm shaft run on tapered roller bearings. Outer end housing has a sealed ball bearing.                           |
| <b>DRUM SHAFT</b> | - 1-1/2" diameter heat-treated alloy steel minimum tensile strength 150,000 psi.  |
| <b>CABLE DRUM</b> | - Tough all steel construction resists breakage or warping.   |

**CAUTION:**

This winch model does not include any kind of holding brake. If your application requires a holding brake choose [Lift-Safe® winch](#) series LS11H or LS11K with automatic hydraulic safety brakes.



[www.bloommfg.com](http://www.bloommfg.com)

# BLOOM

Manufacturing Inc.

Winch Division

**"Custom Engineered Solutions"**

**Lifting  
Pulling  
Hoisting**

Toll Free Number: 1-800-394-1139

1443 220<sup>th</sup> Street, Independence, Iowa 50644 • FAX: 319-827-1140 • PHONE: 319-827-1139

# BLOOM™ WINCH



"Quality Since  
1910"

## Series 1100 Model Selection from Performance Data

MODEL EXAMPLE: 11-E-L8-20

Gear Case and  
Shaft Designation

11 = Series 1100 with 1-1/2" Drum Shaft

Hydraulic Motor Designation

A, B, C, DD, E, G, 4.9, 6.2, 8.0, 9.6, 11.9

IS Input Shaft

Drum Sizes

S8, L8 & XL10

Gear Ratio

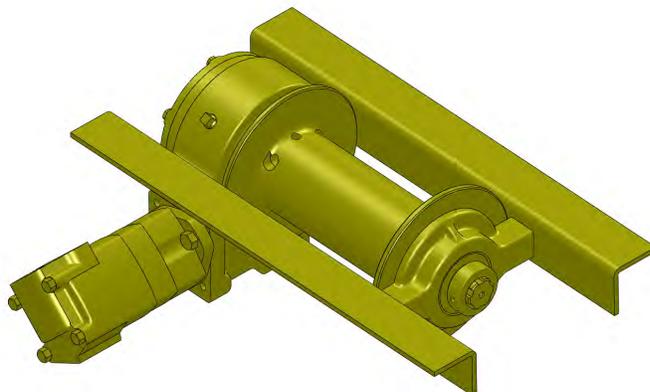
10:1, 20:1, 27:1, 40:1

### DRUM CAPACITY

CABLE DIAMETER (IN.)	1/4	5/16	3/8	7/16	1/2
DRUM "S8" CAPACITY (FT.)	260	160	105	75	55
DRUM "L8" CAPACITY (FT.)	390	240	160	110	80
DRUM "XL10" CAPACITY (FT.)	840	550	340	250	170

#### Special Note.

Series 1100 winches are available only in low profile mounting - the "LP" designation is not required. However, it is necessary on all low profile winches to specify whether the winch is to be supplied "with angles" or "less angles".



# BLOOM™ WINCH

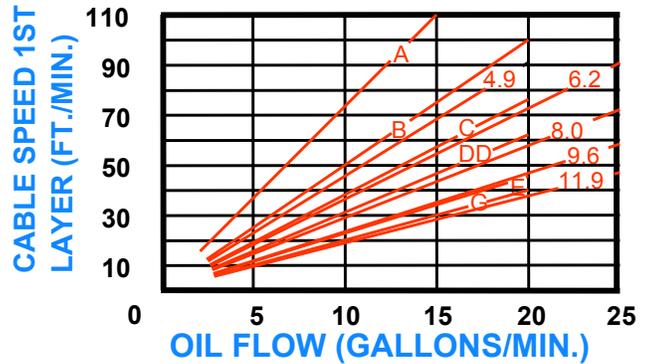
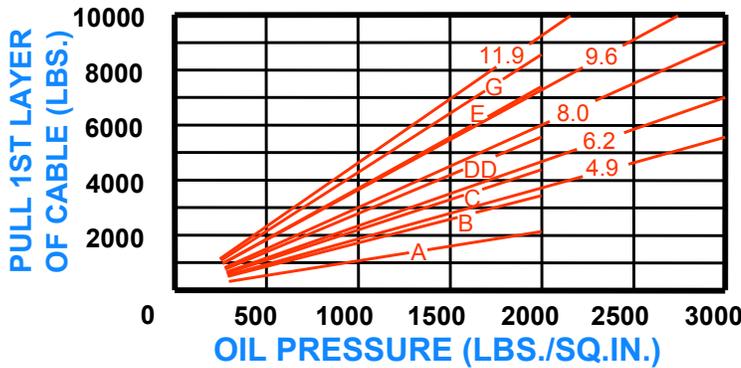


## Series 1100

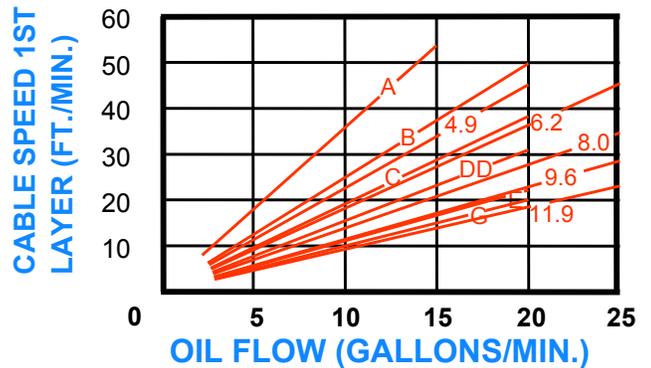
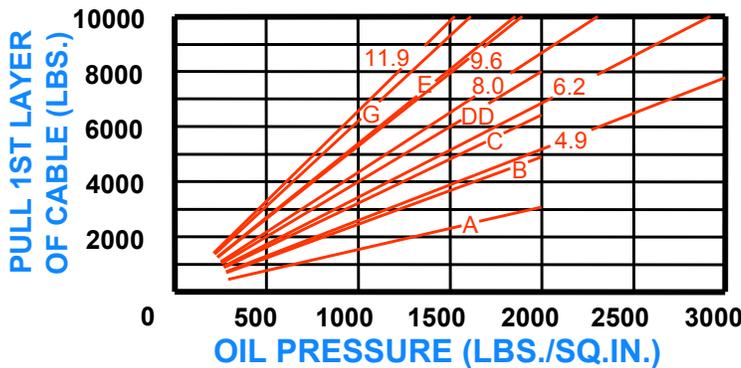
### Bloom Hydraulic Cable Winches Model Selection from Performance Data

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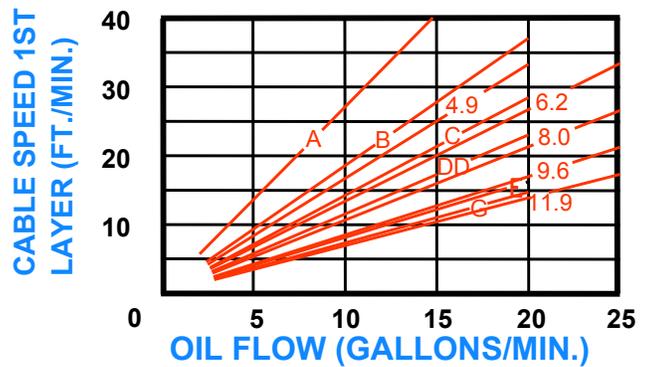
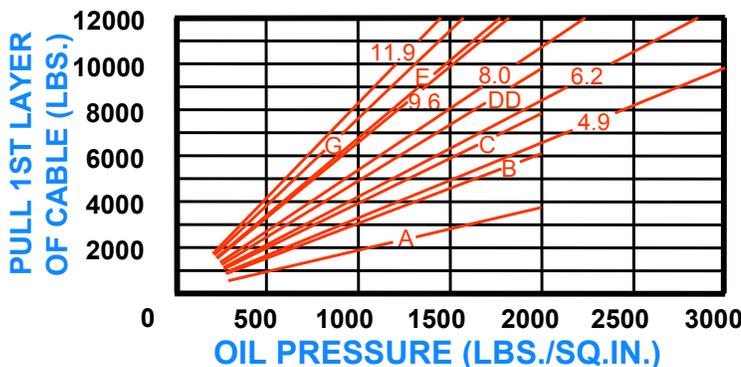
#### 10:1 RATIO (optional)



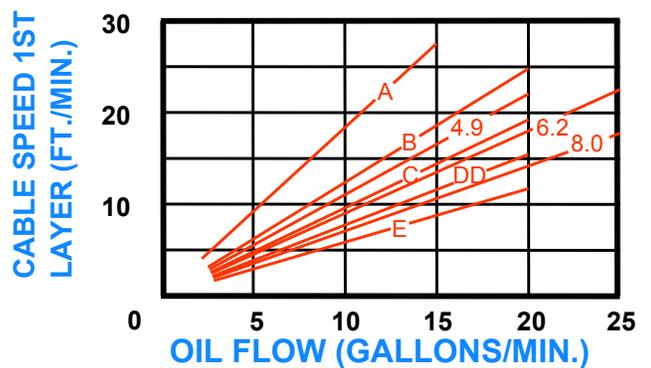
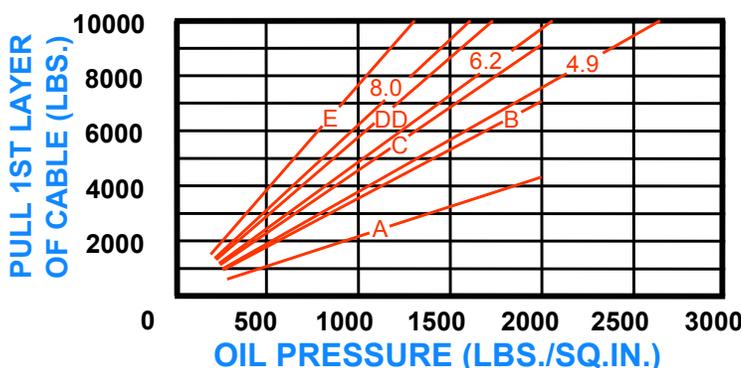
#### 20:1 RATIO (standard)



#### 27:1 RATIO (optional)



#### 40:1 RATIO (optional)



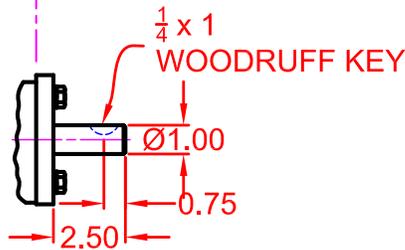
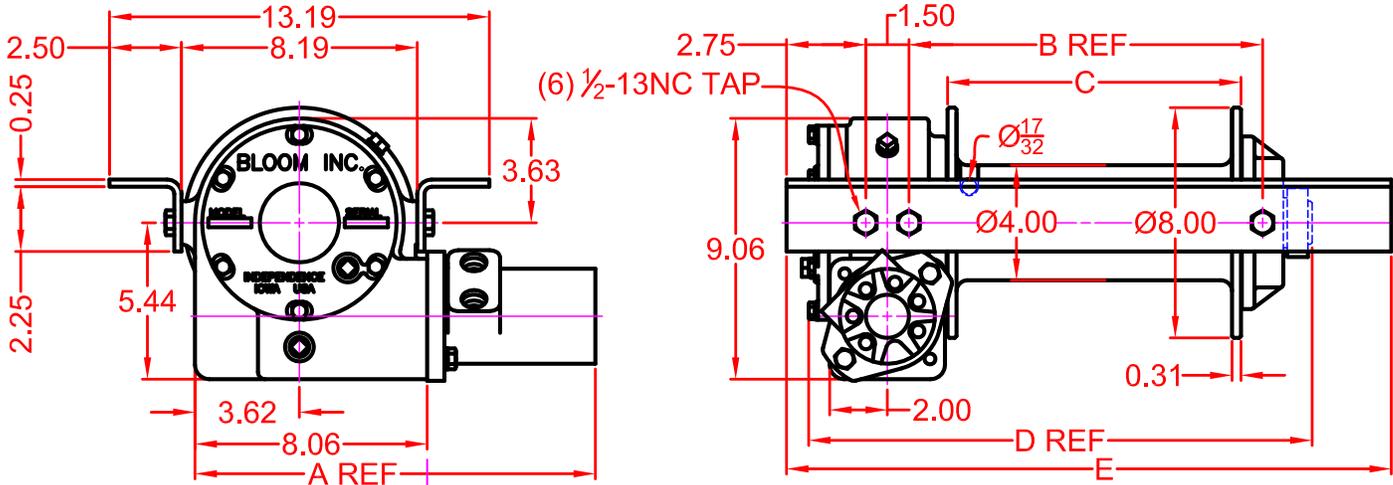


“Quality Since  
1910”

# BLOOM™ WINCH

## Dimensional Drawings

Series 1100 With S8 and L8 Drum  
Low Profile Model - Direct Drive



INPUT SHAFT MODEL

MOTOR DESIGNATION	A	B	C	DD	E	G	4.9	6.2	8.0	9.6	11.9
A DIMENSION	13.28	13.43	13.55	13.68	13.90	14.03	15.32	15.50	15.75	15.75	16.02

DRUM DESIGNATION	WINCH DIMENSION			
	B	C	D	E
S8	9.25	7.19	14.44	18.00
L8	12.25	10.19	17.44	21.00

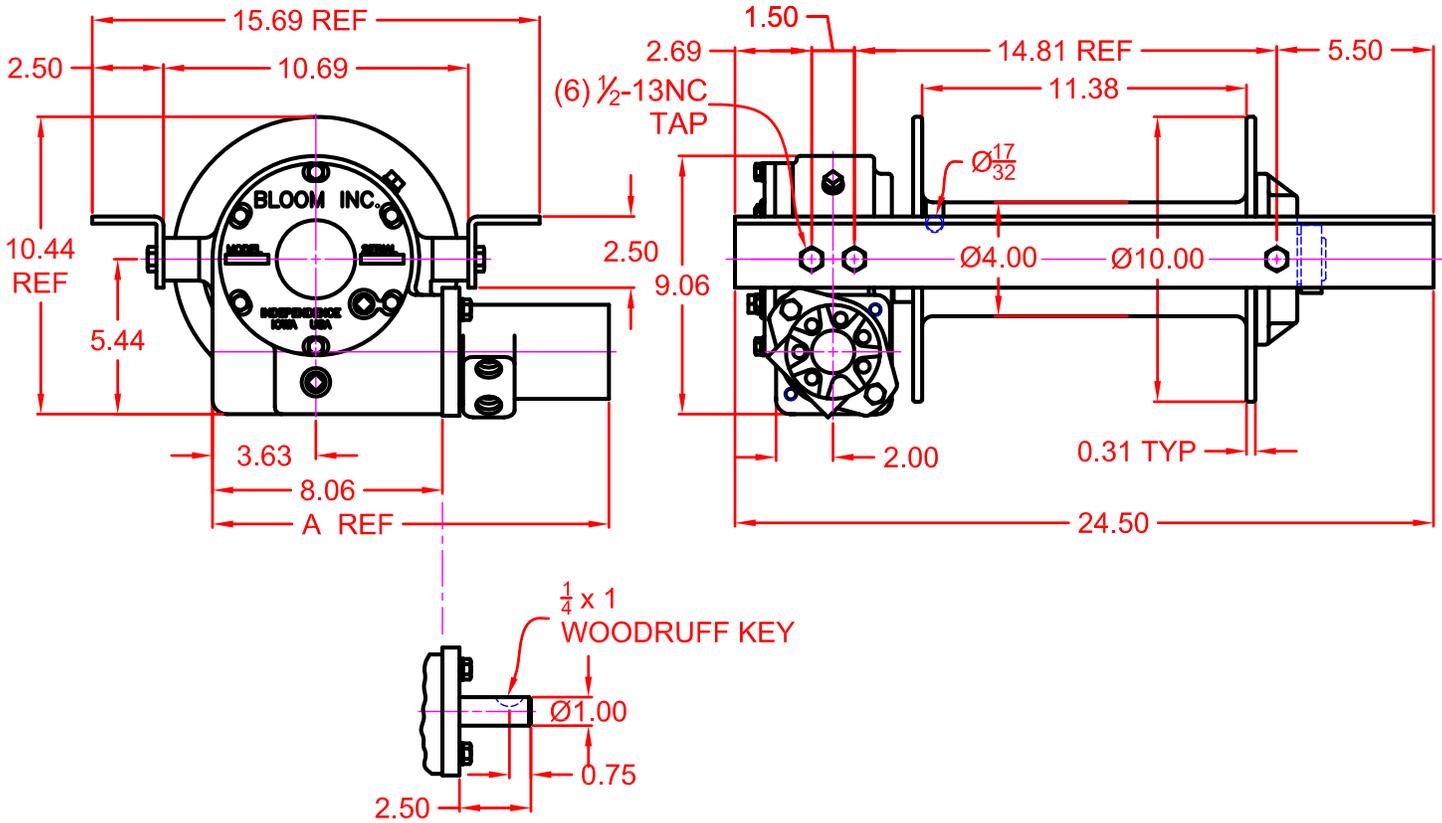


# BLOOM™ WINCH

## Dimensional Drawings

“Quality Since  
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Series 1100 With XL10 Drum  
Low Profile Model - Direct Drive



INPUT SHAFT MODEL

MOTOR DESIGNATION	A	B	C	DD	E	G	4.9	6.2	8.0	9.6	11.9
A DIMENSION	13.28	13.43	13.55	13.68	13.90	14.03	15.32	15.50	15.75	15.75	16.02

CABLE DIAMETER (IN.)	1/4	5/16	3/8	7/16	1/2
DRUM "XL10" CAPACITY (FT.)	840	550	340	250	170

# **BLOOM™ WINCH**

## **1100 SERIES MODEL SELECTION**

### **A MOTOR**

11-A-S8  
11-A-L8  
11-A-XL10  
11-A-XL12  
11-A-XL14

### **B MOTOR**

11-B-S8  
11-B-L8  
11-B-XL10  
11-B-XL12  
101-B-XL14

### **C MOTOR**

11-C-S8  
11-C-L8  
11-C-XL10  
11-C-XL12  
11-C-XL14

### **DD MOTOR**

11-DD-S8  
11-DD-L8  
11-DD-XL10  
11-DD-XL12  
11-DD-XL14

### **E MOTOR**

11-E-S8  
11-E-L8  
11-E-XL10  
11-E-XL12  
11-E-XL14

### **G MOTOR**

11-G-S8  
11-G-L8  
11-G-XL10  
11-G-XL12  
11-G-XL14

### **4.9 MOTOR**

11-4.9-S8  
11-4.9-L8  
11-4.9-XL10  
11-4.9-XL12  
11-4.9-XL14

### **6.2 MOTOR**

11-6.2-S8  
11-6.2-L8  
11-6.2-XL10  
11-6.2-XL12  
11-6.2-XL14

### **8.0 MOTOR**

11-8.0-S8  
11-8.0-L8  
11-8.0-XL10  
11-8.0-XL12  
11-8.0-XL14

### **9.6 MOTOR**

11-9.6-S8  
11-9.6-L8  
11-9.6-XL10  
11-9.6-XL12  
11-9.6-XL14

### **11.9 MOTOR**

11-11.9-S8  
11-11.9-L8  
11-11.9-XL10  
11-11.9-XL12  
11-11.9-XL14

### **INPUT SHAFT MODEL**

11-IS-S8  
11-IS-L8  
11-IS-XL10  
11-IS-XL12  
11-IS-XL14

# **BLOOM™ WINCH**

## Correct choice of Directional Control Valves for Bloom Winches

**Tandem Center Spool Valve** – Work Ports are **blocked** in neutral position

Use on all winches that use motor only to hold load.

\*Winches require ridged mounting plate.  
See owner's manual for information about proper mounting plate thickness or call Bloom Sales Engineer at factory

### **WARNING!**

Goods are not intended for use in the moving or lifting of persons!

The winches described herein are neither designed nor intended for use or application to equipment used in the lifting or moving of persons and it is understood that all such use shall be at the sole risk of the user.

The cable clamps on winches are not designed to hold rated loads. A minimum of 5 wraps of cable must be left on drum barrel to guarantee holding of rated load.

Applications of winch where life would be endangered by any event are not recommended.



## **BLOOM Manufacturing Inc.** **Winch Division**

1443 220<sup>th</sup> Street,, Independence, Iowa 50644

FAX 319-827-1140 PHONE 319-827-1139

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