# Bloom Manufacturing Inc.



# **Composite Product Catalog**

Quality Hydraulic Cable Winches, Capstan Winches and Gear Speed Reducers

Website: www.bloommfg.com E-mail: sales@bloommfg.com



Manufacturing Inc.

Lifting Pulling Hoisting

Toll Free Number: 1-800-394-1139

"Custom Engineered Solutions"

# **The Bloom Advantage**

# **Delivery**

- Average time is 5-10 days (competitors can run up to 2-3 months)
- 2 to 3 weeks generally for Special or Custom Engineered orders

# Service/Repair

- Fast, Friendly, Customer Service and Technical support
  - Same day shipping on most part orders

## **Products**

- Quality Construction for Years of Dependable Service
- Wide Variety of options available (Brakes, Clutches, Low profile mountings)
  - Large selection of capacities, and speeds for any application
    - Planetary or Worm gear Models

# **Value**

- Sales Engineers available for application assistance
- Custom engineered winches designed for specific applications



# Index

#### Bloom™

#### Cable Winches – Worm Gear, Pulling

Series 800 (Direct Drive) 800C Series (Clutch Drive)

Series 800HC (Clutch Drive With Fail-Safe Motor Brake)

Series 1000 (Direct Drive) Series 1000C (Clutch Drive)

Series 1000HC (Clutch Drive With Fail-Safe Motor Brake)

Series 1000KC (Clutch Drive With Fail-Safe Brake)

(Direct Drive) Series 1100 Series 1100C (Clutch Drive)

Series 1100HC (Clutch Drive With Fail-Safe Motor Brake) Series 1200 (Direct Drive With Oil Cooled Safety Brake) Series 1200C (Clutch Drive With Oil Cooled Safety Brake) Series 1200HC (Clutch Drive With Fail-Safe Motor Brake)

Series 1400 (Direct Drive) Series 1400C (Clutch Drive)

Series 1400KC (Clutch Drive With Fail-Safe Brake)

Series 1600 (Direct Drive) Series 1600C (Clutch Drive)

Series 1600KC (Clutch Drive With Fail-Safe Brake)

#### Bloom™

#### Cable Winches – Planetary, Pulling

Series 2000KC (Clutch Drive With Fail-Safe Brake) Series 2000HC (Clutch Drive With Fail-Safe Motor Brake) Series 2100KC (Clutch Drive With Fail-Safe Brake) Series 2100HC (Clutch Drive With Fail-Safe Motor Brake) Series 2200KC (Clutch Drive With Fail-Safe Brake) Series 2200HC (Clutch Drive With Fail-Safe Motor Brake) Series 2300KC (Clutch Drive With Fail-Safe Brake) Series 2300HC (Clutch Drive With Fail-Safe Motor Brake) Series 3000KC (Clutch Drive With Fail-Safe Brake) Series 3200KC (Clutch Drive With Fail-Safe Brake) Series 4000KC (Clutch Drive With Fail-Safe Brake) Series 4200KC (Clutch Drive With Fail-Safe Brake) Series 7000KC (Clutch Drive With Fail-Safe Brake) Series 8000KC (Clutch Drive With Fail-Safe Brake)

#### Lift-Safe®

#### Cable Winches - Worm Gear, Lifting

Series LS8H (Direct Drive With Fail-Safe Motor Brake) Series LS10H (Direct Drive With Fail-Safe Motor Brake) Series LS10K (Direct Drive With Fail-Safe Brake) Series LS11H (Direct Drive With Fail-Safe Motor Brake) Series LS12H (Direct Drive With Fail-Safe Motor Brake) Series LS14K (Direct Drive With Fail-Safe Brake) Series LS16K (Direct Drive With Fail-Safe Brake)

#### Lift-Safe®

#### Cable Winches - Planetary, Lifting

Series LS20K (Direct Drive With Fail-Safe Brake) Series LS20H (Direct Drive With Fail-Safe Motor Brake) Series LS21K (Direct Drive With Fail-Safe Brake) Series LS21H (Direct Drive With Fail-Safe Motor Brake) Series LS22K (Direct Drive With Fail-Safe Brake) Series LS22H (Direct Drive With Fail-Safe Motor Brake) Series LS23K (Direct Drive With Fail-Safe Brake) Series LS23H (Direct Drive With Fail-Safe Motor Brake) Series LS30K (Direct Drive With Fail-Safe Brake) Series LS32K (Direct Drive With Fail-Safe Brake) Series LS40K (Direct Drive With Fail-Safe Brake) Series LS42K (Direct Drive With Fail-Safe Brake) Series LS70K (Direct Drive With Fail-Safe Brake) Series LS80K (Direct Drive With Fail-Safe Brake)

#### Bloom™

#### Speed Reducer – Worm Gear

Series 1000 Worm Gear Series 1100 Worm Gear Series 1200 Worm Gear Series 1400 Worm Gear

#### Bloom™

#### Speed Reducer - Planetary

Series 2000 Planetary Gear Series 2200 Planetary Gear

#### Bloom™

#### Capstan Winches – Worm Gear

Series 1000 Model 10-A-SR-CAP-10 Model 10-A-SR-CAP-10-GALV Model 10-A-SR-CAP-20

Model 10-A-SR-CAP-20-GALV

Series 1100 Model 11V-A-SR-CAP-10

Model 11V-A-SR-CAP-10-GALV Model 11V-A-SR-CAP-20-GALV Model 11V-A-SR-CAP-20-GALV

Series 1100VSS Model 11V-C2.95-SR-CAP-10-GALV-5834

Model 11V-C2.95-SR-CAP-20-GALV-5834 Model 11V-A-SR-CAP-10-GALV-5834

Model 11V-A-SR-CAP-20-GALV-5834

Series 1400 Model 14-6.2-SR-CAP-12.5

Model 14-6.2-SR-CAP-12.5-GALV

Model 14-6.2-SR-CAP-25

Model 14-6.2-SR-CAP-25-GALV Model 14V-6.2-SR-CAP-12.5

Model 14V-6.2-SR-CAP-12.5-GALV

Model 14V-6.2-SR-CAP-25 Model 14V-6.2-SR-CAP-25-GALV

Bloom™

Series 1400V

#### Capstan Winches - Planetary

Series 2000H Model 20H-3.0T-SR-CAP-17

> Model 20H-3.0T-SR-CAP-17-GALV Model 20H-3.0T-SR-CAP-17-6148

Bloom Manufacturing Inc.

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Independence, Iowa 50644

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# Bloom™ Series 800, 1000, 1100, 1200 Cable Winches – Worm Gear

# **Industrial Pulling**

Applications include rear load waste packers, fishing boats, marine craft, mining and logging operations, flat bed trailers, air freight pullers, and material handling.

#### **General Features**

- Motor sizes up to 11.9 cu.in
- Variety of Braking Options
- Output shaft from 1¼" to 1½"
- Optional cable drum sizes
- High strength cast iron and steel construction
- High alloy bronze gear & ground worm shaft
- Heat-treated alloy steel drum shaft
- Directly coupled hydraulic motor

# Series 800 (Base or Low Profile)

- 8,000 lbs. capacity
- Gear ratios 10:1 or 20:1
- Speeds up to 110 feet per minute
- Up to 2000 PSI maximum
- Up to 20 GPM maximum

Series 800C - With Dog type clutch for free-spooling drum Series 800HC - With Dog type clutch for free-spooling drum and Hydraulic Fail-Safe Motor Brake

#### Series 1000, 1100 (Base or Low Profile)

- 12,000 lbs. capacity
- Gear ratios 10:1, 20:1, 27:1 or 40:1
- Speeds up to 110 feet per minute
- Up to 3000 PSI maximum
- Up to 30 GPM maximum

Series 1000C / 1100C - With Dog type clutch for free-spooling drum

Series 1000KC / 1100KC - With dog type clutch for free-spooling drum and Hydraulic Fail-Safe Brake





#### Series 1000HC, 1100HC (Base or Low Profile)

- Up to 12,000 lbs. maximum capacity
- Gear ratios 10:1. 20:1, 27:1 or 40:1
- With dog type clutch for free-spooling and Hydraulic Fail–Safe Motor Brake
- For up to 2000 PSI and 20 GPM

# Series 1200 (Base or Low Profile)

- Up to 12,000 lbs. maximum capacity
- Gear ratios 20:1, 27:1 or 40:1

Series 1200 - Oil Cooled Automatic Safety Brake Series 1200C - Same as Series 1200 with Dog type clutch for free-spooling drum

Series 1200HC - With Dog type clutch for free-spooling drum and Hydraulic Fail-Safe Motor Brake





# Bloom™ Series 1400, 1600 Cable Winches – Worm Gear

# Industrial Pulling

Applications include rear load waste packers, fishing boats, marine craft, mining and logging operations, flat bed trailers, air freight pullers, and material handling.

#### **General Features**

- Motor size up to 18.6 cu. in
- Output shaft up to 21/4"
- Right hand or left hand Drum position.
- Gear ratios 12.5:1, 25:1

- High strength cast iron and steel construction
- Heat-treated alloy steel drum shaft
- Directly coupled hydraulic motor
- High tensile aluminum-nickel alloy bronze gear & ground worm shaft

Series 1400KC (low profile) Click here for more details

#### Series 1400 (Base or Low Profile)

- Up to 15,000 lbs. capacity
- Speeds up to 140 feet per minute
- Up to 3000 PSI maximum
- Up to 25 GPM maximum

Series 1400C - with sliding clutch to allow for freespooling of the drum

Series 1400KC - with the sliding clutch for free-spooling and the Hydraulic Fail-safe Brake



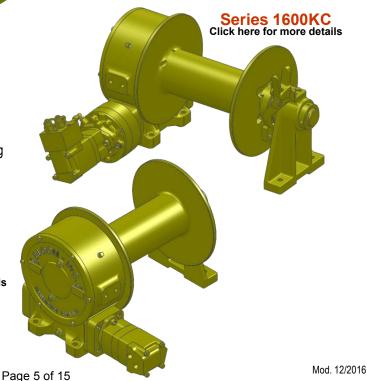
#### Series 1600 (Base or Low Profile)

- Up to 20,000 lbs. capacity
- Speeds up to 110 feet per minute
- Up to 3000 PSI maximum
- Up to 25 GPM maximum

Series 1600C - with sliding clutch to allow for freespooling of the drum

Series 1000KC - with the sliding clutch for free-spooling and the Hydraulic Fail-safe Brake





# Bloom™ Series 2000, 2100, 2200, 2300 Cable Winches – Planetary

# Industrial Pulling

Applications include rear load waste packers, fishing boats, marine craft, mining and logging operations, flat bed trailers, air freight pullers, and material handling.

#### General Features of 2000 Series

- High strength cast iron and steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 17:1 standard

- Heavy Duty oil lubricated bearings
- 11/2" diameter heat-treated alloy steel output shaft

- Dog type clutch for free-spooling drum



Series 2000KC - With dog type clutch for free-spooling drum and Hydraulic Fail-Safe Brake

Series 2000HC- With dog type clutch for free-spooling drum

and Hydraulic Fail-Safe Motor Brake



#### General Features of 2100, 2200, 2300 Series

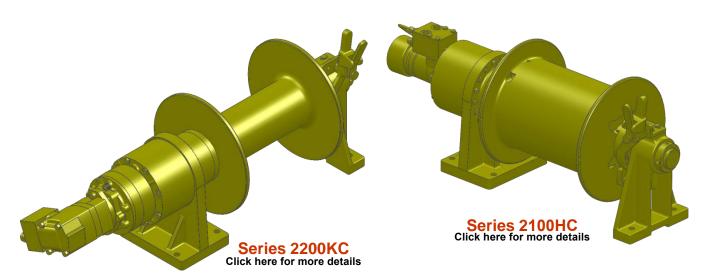
- High strength cast iron and steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 17:1 standard

- Heavy Duty oil lubricated bearings
- 21/4" diameter heat-treated alloy steel output shaft
- Dog type clutch for free-spooling drum

#### Winch Capacity

- Series 2100: Up to 11,000 lbs. - Series 2200: Up to 20,000 lbs.
- Series 2300: Up to 15,000 lbs.

Series 2100KC, 2200KC, 2300KC - With dog type clutch for free-spooling drum and Hydraulic Fail-Safe Brake Series 2100HC, 2200HC, 2300HC - With dog type clutch for free-spooling drum and Hydraulic Fail-Safe Motor Brake



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# Bloom™ Series 3000, 3200, 4000, 4200 Cable Winches – Planetary

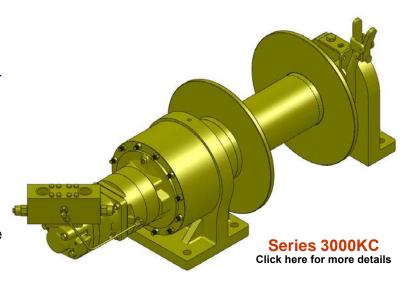
# Industrial Pulling

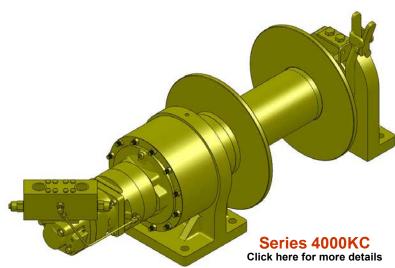
Applications include rear load waste packers, fishing boats, marine craft, mining and logging operations, flat bed trailers, air freight pullers, and material handling.

### General Features of Series 3000, 3200

- High strength steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 17:1 standard
- Heavy Duty oil lubricated bearings
- 4" diameter heat-treated alloy steel output shaft
- Dog type clutch for free-spooling drum

Series 3000KC, 3200KC: with the sliding clutch for free-spooling and the Hydraulic Fail-Safe Brake





#### General Features of Series 4000, 4200

- High Strength steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 27:1 standard
- Heavy Duty oil lubricated bearings
- 4" diameter heat-treated alloy steel output shaft
- Dog type clutch for free-spooling drum

Series 4000KC, 4200KC: with the sliding clutch for free-spooling and the Hydraulic Fail-Safe Brake

# **Winch Capacity**

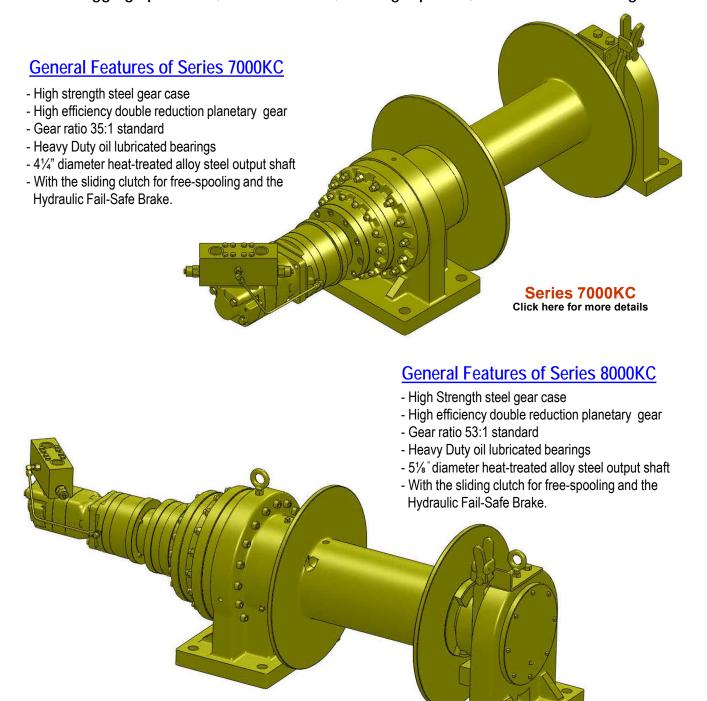
Series 3000KC: Up to 25,000 lbs.
Series 3200KC: Up to 15,000 lbs.
Series 4000KC: Up to 35,000 lbs.
Series 4200KC: Up to 21,000 lbs.

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# Bloom™ Series 7000, 8000 Cable Winches – Planetary

# Industrial Pulling

Applications include rear load waste packers, fishing boats, marine craft, mining and logging operations, flat bed trailers, air freight pullers, and material handling.



# **Winch Capacity**

Series 8000KC Click here for more details

- Series 7000KC: up to 55,000 lbs.

- Series 8000KC: up to 65,000 lbs..

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# Lift-Safe® Series LS8H, LS10K, LS10H, LS11H, LS12H Cable Winches – Worm Gear

# Industrial Lifting and Hoisting

Applications include small cranes, drill rigs and material handling.

#### **General Features**

Series LS10K

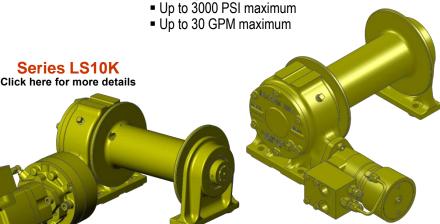
- Motor sizes up to 11.9 cu.in
- Variety of Braking Options
- Output shaft from 1¼" to 1½"
- Optional cable drum sizes
- High strength cast iron and steel construction
- High alloy bronze gear & ground worm shaft
- Heat-treated alloy steel drum shaft
- Directly coupled hydraulic motor

#### Series 800H (Base or Low Profile)

- 8,000 lbs. capacity
- Gear ratios 10:1 or 20:1
- Speeds up to 110 feet per minute
- With Hydraulic Fail-Safe Motor Brake
- Up to 2000 PSI maximum
- Up to 20 GPM maximum

## Series LS10K (Base or Low Profile)

- 12,000 lbs. capacity
- Gear ratios 10:1, 20:1, 27:1 or 40:1
- Speeds up to 110 feet per minute
- With Hydraulic Fail-Safe Brake



Series LS10H Click here for more details

# Series LS8H

Click here for more details

# Series LS10H, LS11H (Base or Low Profile)

- Up to 12,000 lbs. maximum capacity
- Gear ratios 10:1. 20:1, 27:1 or 40:1
- With Hydraulic Fail—Safe Motor Brake
- Hydraulic Fail–Safe Motor Brake
- For up to 2000 PSI and 20 GPM

# Series LS11H Low Profile Click here for more details

# Series LS12H (Base or Low Profile)

- Up to 12,000 lbs. maximum capacity
- Gear ratios 20:1, 27:1 or 40:1
- With Hydraulic Fail-Safe Motor Brake



# Lift-Safe<sup>®</sup> Series LS14K, LS16K Cable Winches – Worm Gear

# Industrial Lifting and Hoisting

Applications include small cranes, drill rigs and material handling.

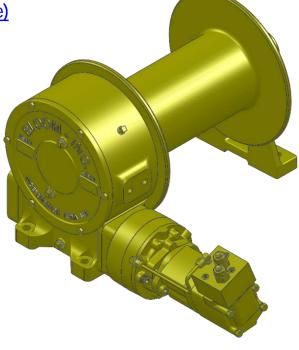
## **General Features**

- Motor size up to 18.6 cu. in
- Output shaft up to 21/4"
- Right hand or left hand Drum position.
- Gear ratios 12.5:1, 25:1

- High strength cast iron and steel construction
- Heat-treated alloy steel drum shaft
- Directly coupled hydraulic motor
- High tensile aluminum-nickel alloy bronze gear & ground worm shaft

# Series LS14K (Base or Low Profile)

- Up to 15,000 lbs. capacity
- Speeds up to 140 feet per minute
- With Hydraulic Fail-Safe Brake
- Up to 3000 PSI maximum
- Up to 25 GPM maximum



Series LS14K

Click here for more details



# Lift-Safe<sup>®</sup> Series LS20H, LS20K, LS21H, LS21K, LS22H, LS22K, LS23H, LS23K Cable Winches - Planetary

# Industrial Lifting and Hoisting

Applications include small cranes, drill rigs and material handling. General Features of LS20H, LS20K Series

- High strength cast iron and steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 17:1 standard

- Heavy Duty oil lubricated bearings
- 11/2" diameter heat-treated alloy steel output shaft



#### **Winch Capacity**

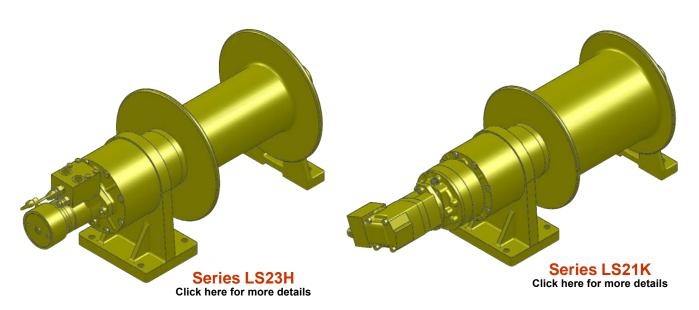
Up to 12,800 lbs. capacity

Series LS20H - With Hydraulic Fail-Safe Motor Brake Series LS20K - With Hydraulic Fail-Safe Brake

#### General Features of LS21H, LS21K, LS22H, LS22K, LS23H, LS23K Series

- High strength cast iron and steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 17:1 standard
- Winch Capacity
- Series LS21H, LS21K: Up to 11,000 lbs. - Series LS22H, LS23K: Up to 20,000 lbs.
- Series LS23H, LS23K: Up to 15,000 lbs.

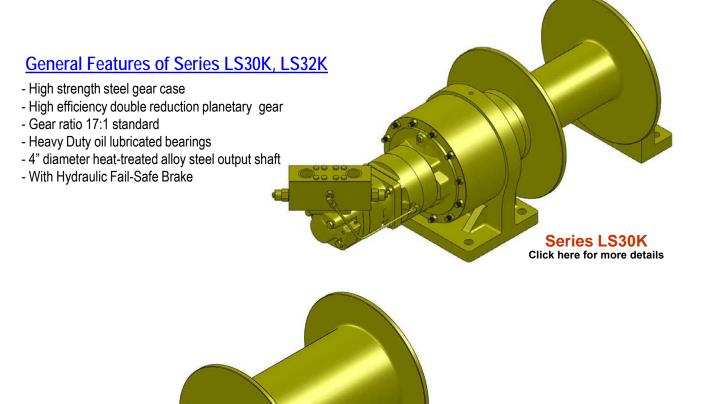
- Heavy Duty oil lubricated bearings
- 21/4" diameter heat-treated alloy steel output shaft



# Lift-Safe<sup>®</sup> Series LS30K, LS32K, LS40K, LS42K, LS22H Cable Winches – Planetary

# Industrial Lifting and Hoisting

Applications include small cranes, drill rigs and material handling.



Series LS42K
Click here for more details

# General Features of Series LS40K, LS42K

- High Strength steel gear case
- High efficiency double reduction planetary gear
- Gear ratio 27:1 standard
- Heavy Duty oil lubricated bearings
- 4" diameter heat-treated alloy steel output shaft
- With Hydraulic Fail-Safe Brake

# Winch Capacity

- Series LS30K: up to 25,000 lbs.

- Series LS32K: up to 15,000 lbs.

- Series LS40K: up to 35,000 lbs.

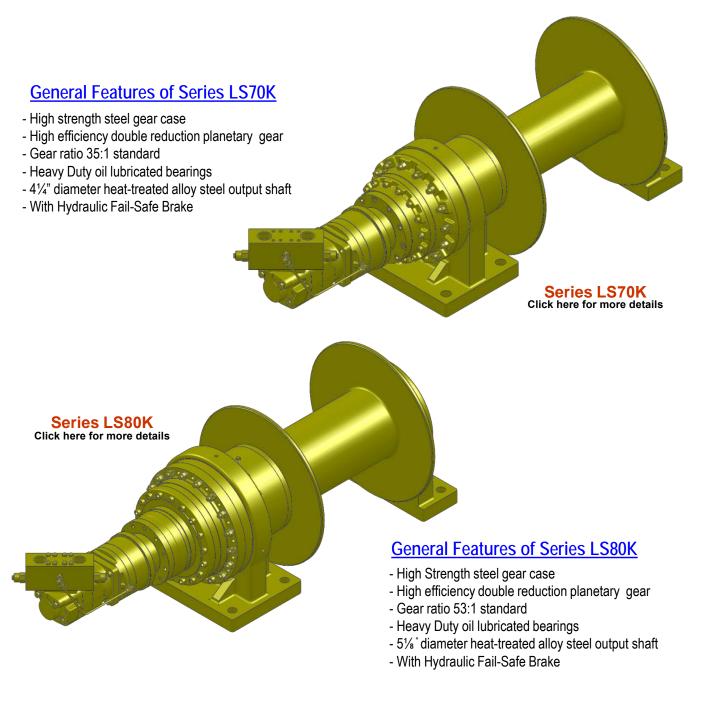
- Series LS42K: up to 21,000 lbs.

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# Lift-Safe<sup>®</sup> Series LS70K, LS80 Cable Winches – Planetary

# Industrial Lifting and Hoisting

Applications include small cranes, drill rigs and material handling.



# **Winch Capacity**

Series 7000: up to 55,000 lbs.Series 8000: up to 65,000 lbs.

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# Bloom™ Series 1000, 1100, 1400, 2000 Capstan Winches " A Pull above the Rest "

Specifically designed to handle the daily needs of the utility industry. The 1000, 1100, and 1400 Series provide optimum performance in marine applications and environments used as pot and net haulers, dock and barge applications. Galvanized models are also available

Series 1000

Galvanized

Click here for more details

#### General Features of Series 1000, 1100V & 1100VSS -Worm Gear

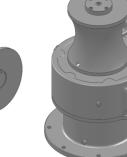
- High strength cast iron gear case
- One piece alloy steel worm shaft.
- High tensile aluminum-nickel alloy bronze worm gear
- 11/2" diameter heat-treated alloy steel output shaft
- Cast aluminum capstan or optional stainless steel
- 3000 lbs. capacity at 55 ft/min. with a ratio 20:1
- 1500 lbs. capacity at 110 ft/min. with a ratio 10:1
- Light weight

#### General Features of Series 1400 – Worm Gear

- High strength cast iron gear case
- One piece alloy steel worm shaft
- High tensile aluminum-nickel alloy bronze worm gear
- 21/4" diameter heat-treated alloy steel output shaft
- 8" Cast aluminum capstan
- 7800 lbs. capacity at 50 ft/min. with a ratio 25:1
- 4000 lbs. capacity at 100 ft/min. with a ratio 12.5:1

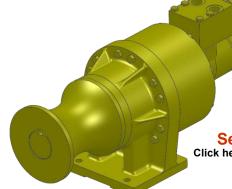
#### Series 1100V Galvanized Click here for more details Series 1400







- High strength cast iron gear case
- 21/4" diameter heat-treated alloy steel output shaft
- Cast aluminum capstan or optional stainless steel
- 6000 lbs. capacity at 65 ft/min. with a ratio 17:1



Series 2000 Click here for more details

Series 1000 Dual

Capstan Galvanized

Click here for more details

Series 1100VSS

Click here for more details

Galvanized Click here for more details

Series 1400V

Series 1400K Capstan with Custom Steel Drum and Hydraulic Fail-safe Brake Click here for more details

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# Bloom™ Series 1000, 1100, 1200,1400 Worm Gear Speed Reducers & Series 2000, 2200 Planetary Speed Reducers

Ideal for stationary & mobile applications where slow speed, high torque or variable speed and reversing are needed. Applications included conveyors, paving and curb forming, ditching, irrigation and plastic extruding equipment.



#### Series 1000 & 1100 Features

- 11/4" to 11/2" output shaft.
- Up to 11.9 cu.in. motor size
- 10:1, 20:1, 27:1 or 40:1 gear ratio
- Left or right hand shaft position
- Up to 24,000 in.-lbs. output torque
- Optional fail-safe brake



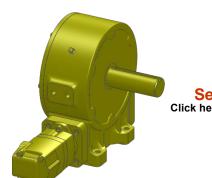


#### **Series 1200 Features**

- 1½" output shaft
- Up to 11.9 cu.in. motor size
- 20:1, 27:1 or 40:1 gear ratio
- Left or right hand shaft position
- Up to 24,000 in.-lbs. Output torque
- Optional oil cooled automatic safety brake Single Directional
- Optional low profile mounting

#### Series 1400 Features

- 21/4" output shaft
- Up to 18.6 cu.in, motor size
- 12.5:1 or 25:1 gear ratio
- Left or right hand shaft position
- Up to 54,000 in.-lbs. output torque
- Optional Fail-Safe brake
- Optional low profile



Series 1400 Click here for more details

#### Series 2000 Features - 11/2" output shaft

- 17:1 gear ratio

- Up to 24,000 in.-lbs. output torque

- Fail-Safe Brake

Series 2000 Click here for more details Series 2200 Features - 21/4" output shaft

- 17:1 gear ratio

- Up to 50,000 in.-lbs. output torque

- Fail-Safe Brake

Series 2200





CUSTOM WINCHES ARE OUR SPECIALTY BLOOM MANUFACTURING INC.