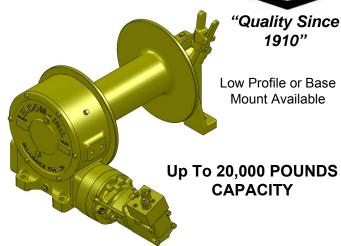


Series 1600KC

HYDRAULIC CABLE WINCHES

The rugged construction and versatility of Series 1600KC makes it adaptable to a wide range of applications. Series 1600KC winches are equipped with a sliding clutch to allow freespooling of the drum for pulling and dragging applications such as trailers, mining, logging equipment and off road tractors. Series 1600KC is equipped with a hydraulic fail-safe brake. Series 1600KC may be ordered galvanized.



Bloom™ Hydraulic Cable Winches – Standard Features

BRAKE

- **DUET-SAFE** Double Action Braking System combines a powerful spring applied, hydraulic released brake with a double counter balance brake valve to automatically hold loads when hydraulic pressure is released and control speed during lowering operations. Winch is ideal for high speed pulling applications or wherever load holding is critical.

GEAR CASE

- Made of high strength cast iron. Completely sealed for oil enclosed operation and to keep dirt out.

WORM SHAFT

- One piece alloy steel hardened and ground for extra durability. Seal on worm allows brake to be removed without draining oil.

WORM GEAR

- High tensile aluminum-nickel alloy bronze cast on high strength ductile iron hub. Optimum lead and pressure angles transmit maximum power to the drum.

GEAR RATIO

- 25:1 standard & 12.5:1 optional ratios provide optimum efficiency in power and speed.

BEARINGS

- Worm gear and worm shaft run on tapered roller bearings. Outer end housing has a grease zerk for lubricating the bronze bushing.

DRUM SHAFT

- 2-1/4" diameter heat -treated alloy steel minimum tensile strength 150,000 psi.

CABLE DRUM

- Tough all steel construction resists breakage or warping.

CLUTCH

- Series 1600KC winches comes equipped with heat-treated dog type clutch to provide free-spooling of the winch drum. Positive lock-in and lock-out.



Manufacturing Inc.
Winch Division

Lifting Pulling

Toll Free Number: 1-800-394-1139

www.bloommfg.com Custom Engineered Solutions"

1443 220th Street, Independence, Iowa 50644 • FAX: 319-827-1140 • PHONE: 319-827-1139

Series 1600KC **Model Selection from Performance Data**

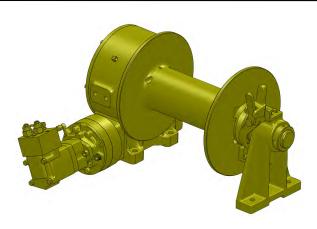
"Quality Since 1910"

lifting applications.)

MODEL EXAMPLE: 16K-6.2M-L145-C-RH-25-LP Low Profile 16K = Series 1600KC -Mounting with 2-1/4" Drum Shaft (mounting angles not included) K = Fail-Safe Brake with Separate Motor • **Gear Ratio** 12.5:1, 25:1 **Hydraulic Motor Designation Hydraulic Motor** 6.2, 8.0, 9.6, 11.9, 18.6 Position (R.H. or L.H.) 6.2M, 8.0M, 9.6M, 11.9M, 18.6M **Clutch Designation Drum Designation** -Series 1600KC S145, L145 (Do not use clutch model for

DRUM CAPACITY

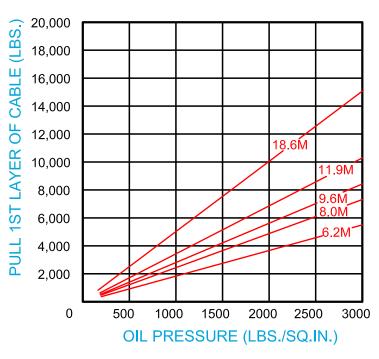
CABLE DIAMETER (IN.)	5/16	3/8	7/16	1/2	9/16	5/8
DRUM "S145" CAPACITY (FT.)	674	465	305	234	170	126
DRUM "L145" CAPACITY (FT.)	1214	842	662	425	318	303

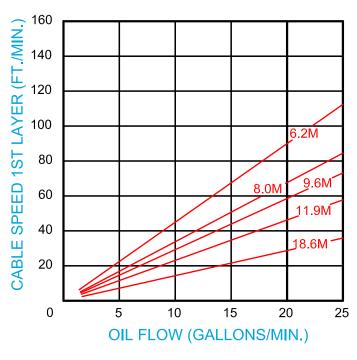


Series 1600KC Model Selection from Performance Data

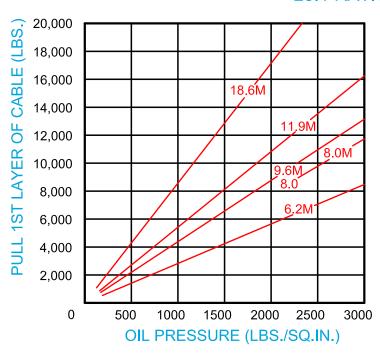


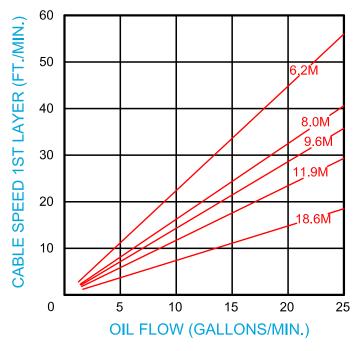
12.5:1 RATIO (optional)





25:1 RATIO (standard)

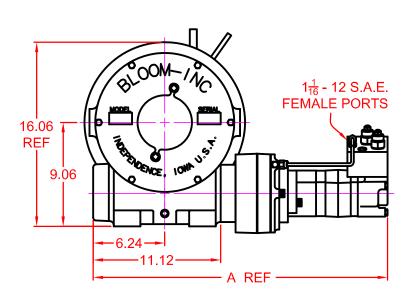


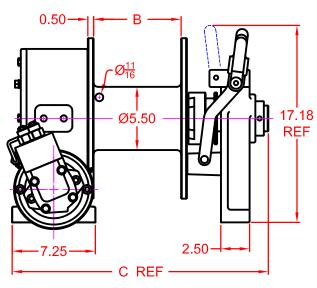


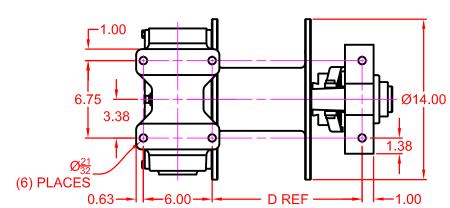


Dimensional Drawings

Series 1600KC K Jh 'S145 and L145 Drum Base Mount Model - Clutch Drive







MOTOR DESIGNATION	6.2M	9.6M	11.9M	18.6M
A DIMENSION	24.42	24.67	24.94	25.74

DRUM DESIGNATION	В	С	D
S145	7.63	22.35	13.08
L145	13.63	28.35	19.08

CABLE DIAMETER (IN.)	5/16	3/8	7/16	1/2	9/16	5/8
DRUM "S145" CAPACITY (FT.)	674	465	305	234	170	126
DRUM "L145" CAPACITY (FT.)	1214	842	662	425	318	303



DRUM "L145"

CAPACITY (FT.)

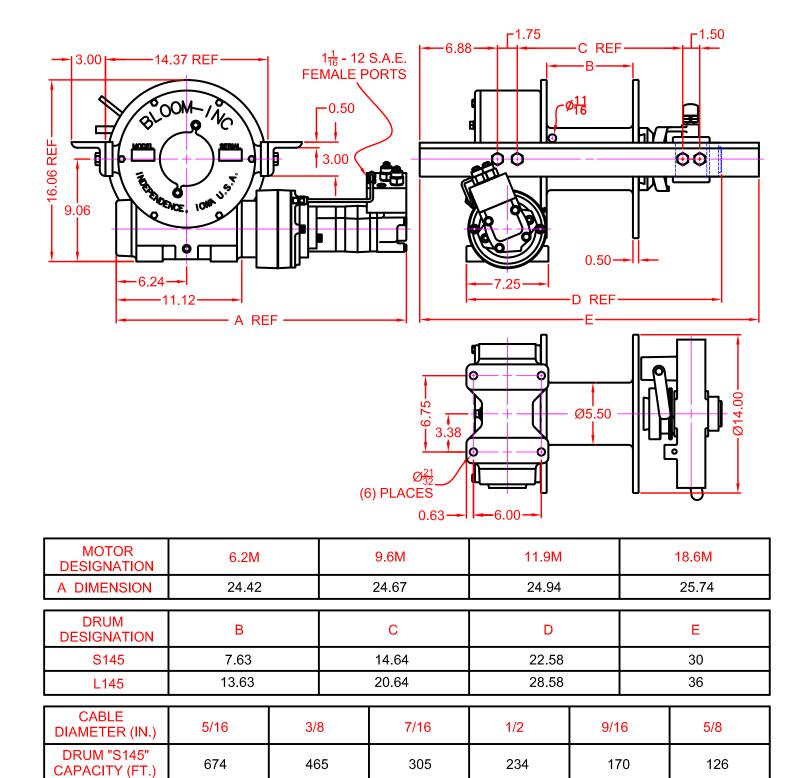
1214

842

BLOOM WINCH

Dimensional Drawings

Series 1600KC K Jh 'S145 and L145 Drum Low Profile - Clutch Drive



662

425

303

318



1600KC SERIES MODEL SELECTION

6.2M MOTOR

16K-6.2M-S145C 16K-6.2M-L145C

8.0M MOTOR

16K-8.0M-S145C 16K-8.0M-L145C

9.6M MOTOR

16K-9.6M-S145C 16K-9.6M-L145C

11.9M MOTOR

16K-11.9M-S145C 16K-11.9M-L145C

14.9M MOTOR

16K-14.9M-S145C 16K-14.9M-L145C

18.6M MOTOR

16K-18.6M-S145C 16K-18.6M-L145C



Correct choice of Directional Control Valves for Bloom Winches

Winches require a *Motor Spool Control Valve*. That is the valve's work ports are *open* to tank in neutral position.

*Winches require ridged mounting plate.

See owner's manual for information about proper mounting plate thickness or call Bloom Sales Engineer at factory.

WARNING!

Goods are not intended for use in the moving or lifting of persons!

The winches described herein are neither designed nor intended for use or application to equipment used in the lifting or moving of persons and it is understood that all such use shall be at the sole risk of the user.

The cable clamps on winches are not designed to hold rated loads. A minimum of 5 wraps of cable must be left on drum barrel to guarantee holding of rated load.

Applications of winch where life would be endangered by any event are not recommended.

BLOOM Manufacturing Inc. Winch Division

1443 220th Street,, Independence, Iowa 50644 FAX 319-827-1140 PHONE 319-827-1139