

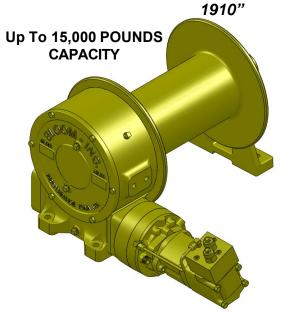


"Quality Since

# Series LS14K

## Hydraulic Cable Winches

Lift-Safe® hydraulic winches are specifically designed for lifting applications and optimum load control. Engineered for enhanced safety with redundant braking systems, and available in a variety of configurations. Lift-Safe® winches utilize the DUET-SAFE® Double Action Braking System to provide both static and dynamic braking. Lift-Safe® winches offer increased operational flexibility, and superior load control in lifting applications. Series LS14K direct drive winches are used for industrial pulling and hoisting applications, fishing boats, marine craft, drill rigs, small cranes, factory material handling and rear load waste handlers. Series LS14K may be ordered galvanized.



# Lift-Safe® Hydraulic Cable Winches – Standard Features

BRAKE - DUET-SAFE® Double Action Braking System combines a powerful spring

applied, hydraulic released brake with a double counter balance brake valve to automatically hold loads when hydraulic pressure is released and control speed during lowering operations. Winch is ideal for high speed lifting and pulling applications or

wherever load holding is critical.

**GEAR CASE** - Made of high strength cast iron. Completely sealed for oil enclosed operation and to

keep dirt out.

**WORM SHAFT** - One piece alloy steel hardened and ground for extra durability. Seal on worm allows

brake to be removed without draining oil.

**WORM GEAR** - High tensile aluminum-nickel alloy bronze cast on high strength ductile iron hub

Optimum lead and pressure angles transmit maximum power to the drum.

**GEAR RATIO** - 25:1 standard & 12.5:1 optional ratios provide optimum efficiency in power and speed.

**BEARINGS** - Worm gear and worm shaft run on tapered roller bearings. Outer end housing has a

grease zerk for lubricating the bronze bushing.

**DRUM SHAFT** - 2-1/4" diameter heat-treated alloy steel minimum tensile strength 150,000 psi.

**CABLE DRUM** - Tough all steel construction resists breakage or warping.



Manufacturing Inc.
Winch Division

Lifting Pulling Hoisting

Toll Free Number: 1-800-394-1139

www.bloommfg.com

"Custom Engineered Solutions"





# Series LS14K Model Selection from Performance Data

"Quality Since 1910"

MODEL EXAMPLE: LS14K-6.2M-L14-RH-25-LP

LS14 = Lift-Safe® Series LS14K with 2-1/4" Drum Shaft	Low Profile Mounting (mounting angles not included)
K = Fail-Safe Brake with Separate Motor	Gear Ratio 12.5:1, 25:1
Hydraulic Motor Designation6.2M, 9.6M, 11.9M, 18.6M	Hydraulic Motor Position (R.H. or L.H.)
Drum DesignationS14, L14 With 5.5" Core	

### **DRUM CAPACITY**

CABLE DIAMETER (IN.)	5/16	3/8	7/16	1/2	9/16	5/8
DRUM "S14" CAPACITY (FT.)	615	400	300	225	160	115
DRUM "L14" CAPACITY (FT.)	1100	712	517	409	295	200



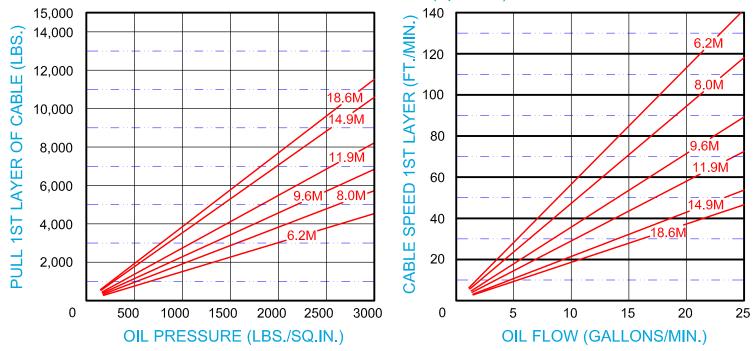
# Lift Safe® Cable Winches

# Series LS14K W/7" Core

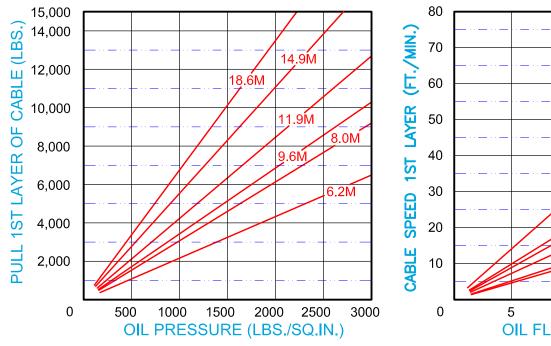


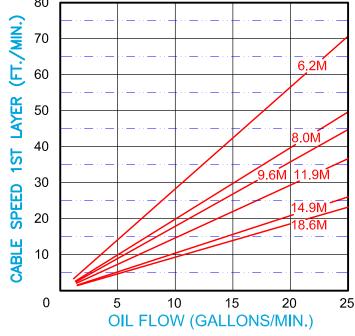
With Hydraulic Fail-safe Brake Model Selection from Performance Data

#### 12.5:1 RATIO (optional)



#### 25:1 RATIO (standard)





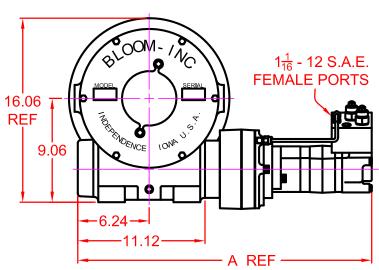


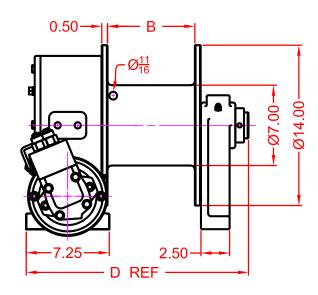


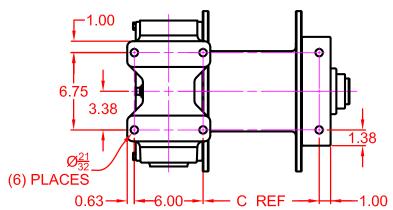
# **Dimensional Drawings**

"Quality Since 1910"

Series LS14K With S14 and L14 Drum Base Mount Model - Direct Drive







MOTOR DESIGNATION	6.2M	8.0M	9.6M	11.9M	18.6M
A DIMENSION	24.42	24.67	24.67	24.94	25.74

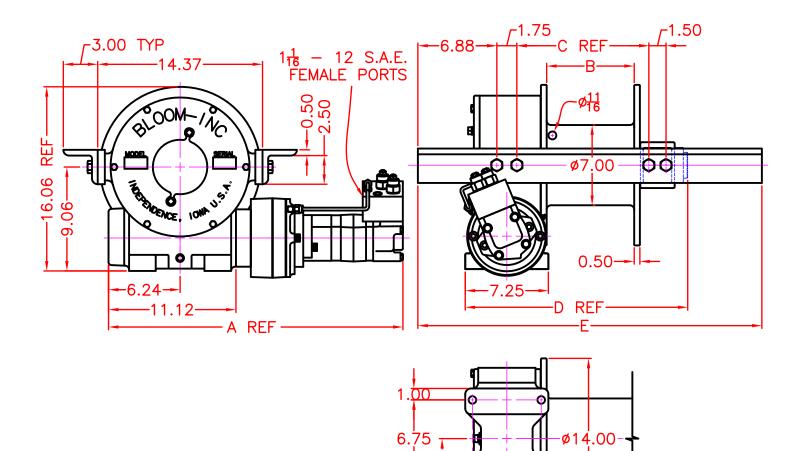
WINCH DESIGNATION	S14	L14
B DIMENSION	7.63	13.63
C DIMENSION	10.14	16.14
D DIMENSION	19.40	25.40







Series LS14K With S14 and L14 Low Profile Model - Direct Drive



MOTOR DESIGNATION	6.2M	9.6M	11.9M	18.6M
A DIMENSION	24.42	24.67	24.94	24.74
DRUM DESIGNATION	В	С	D	E
S14	7.63	11.51	19.40	30
L14	13.63	17.51	25.40	36

**-6.00** 

(6) PLACES



# **LS14K SERIES MODEL SELECTION**

#### **6.2M MOTOR**

LS14K-6.2M-S14 LS14K-6.2M-L14

#### 8.0M MOTOR

LS14K-8.0M-S14 LS14K-8.0M-L14

#### **9.6M MOTOR**

LS14K-9.6M-S14 LS14K-9.6M-L14

#### **11.9M MOTOR**

LS14K-11.9M-S14 LS14K-11.9M-L14

#### **14.9M MOTOR**

LS14K-14.9M-S14 LS14K-14.9M-L14

#### **18.6M MOTOR**

LS14K-18.6M-S14 LS14K-18.6M-L14



#### Correct choice of Directional Control Valves for Lift-Safe® Winches

All Lift-Safe® Winches require a Motor Spool Control Valve.

That is the valve's work ports are **open** to tank in neutral position.

\*Winches require ridged mounting plate.

See owner's manual for information about proper mounting plate thickness or call Bloom Sales Engineer at factory

### **WARNING!**

Goods are not intended for use in the moving or lifting of persons!

The winches described herein are neither designed nor intended for use or application to equipment used in the lifting or moving of persons and it is understood that all such use shall be at the sole risk of the user.

The cable clamps on winches are not designed to hold rated loads. A minimum of 5 wraps of cable must be left on drum barrel to guarantee holding of rated load.

Applications of winch where life would be endangered by any event are not recommended.

# **BLOOM Manufacturing Inc.**

### **Winch Division**

1443 220<sup>th</sup> Street,, Independence, Iowa 50644 FAX 319-827-1140 PHONE 319-827-1139