

Series 1000C

HYDRAULIC CABLE WINCHES

The rugged construction and versatility of Series 1000C makes it adaptable to a wide applications. Series range of winches are equipped with a sliding clutch to allow free-spooling of the drum for industrial pulling and dragging applications including rear of cab and front mounting on ½ to 1½ ton trucks, flat bed trailers, factory material handling, mining and logging operations, air freight pullers, off the road tractors, aboard ships and boats. Series **1000C** may be ordered galvanized.

"Quality Since 1910"



UP TO 12,000 POUNDS CAPACITY

Bloom™ Hydraulic Cable Winches – Standard Features

GEAR CASE

- Made of high strength cast iron. Completely sealed for oil enclosed operation and to keep dirt out.

WORM SHAFT

- One piece alloy steel hardened and ground for extra durability. Compact design allows hydraulic motor to be coupled directly to worm.

WORM GEAR

- High tensile aluminum-nickel alloy bronze. Optimum lead and pressure angles transmit maximum power to the drum.

GEAR RATIO

- 20:1 standard, 10:1, 27:1, 40:1 optional ratios provide optimum efficiency in power and

BEARINGS

- Worm gear and worm shaft run on tapered roller bearings. Outer end housing has sealed ball bearing.

DRUM SHAFT

- 1-1/2" diameter heat -treated alloy steel minimum tensile strength 150,000 psi.

CABLE DRUM

- Tough all steel construction resists breakage or warping.

CLUTCH

- Series 1000C winch comes equipped with heat-treated dog type clutch to provide free-spooling of the winch drum. Positive lock-in and lock-out.

CAUTION:

This winch model does not include any kind of holding brake. If your application requires a holding brake choose series 1000KC or 1000HC winches with automatic hydraulic safety brakes.



www.bloommfg.com

Manufacturing Inc.

Lifting

Winch Division

Custom Engineered Solutions"

1443 220th Street, Independence, Iowa 50644 • FAX: 319-827-1140 • PHONE: 319-827-1139

Series 1000C Model Selection from Performance Data



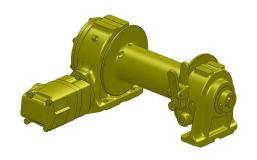
Applications.)

MODEL EXAMPLE: 10-E-L8-C-20-LP

Gear Case and Low Profile Mounting Shaft Designation -(specify with or without 10 = Series 1000C with 1-1/2" Drum Shaft mounting angles) Gear Ratio Hydraulic Motor Designation — 10:1, 20:1, 27:1, 40:1 A, B, C, DD, E, G, 4.9, 6.2, 8.0, 9.6, 11.9 **IS Input Shaft** Drum Sizes ——— Clutch Designation S8, L8, XL10, XL12, XL14 (Do not use clutch model for lifting

DRUM CAPACITY

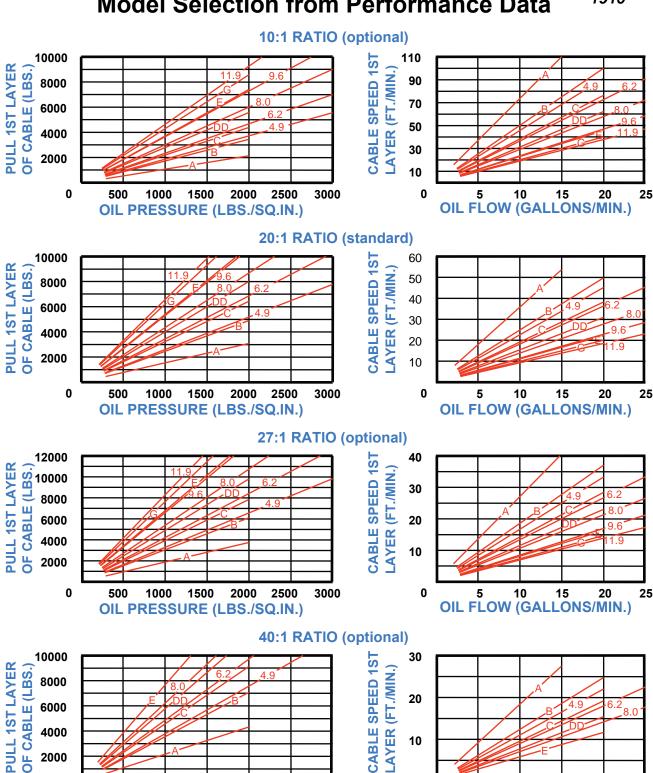
CABLE DIAMETER (IN.)	1/4	5/16	3/8	7/16	1/2
DRUM "S8" CAPACITY (FT.)	260	160	105	75	55
DRUM "L8" CAPACITY (FT.)	390	240	160	110	80
DRUM "XL10" CAPACITY (FT.)	840	550	340	250	170
DRUM "XL12" CAPACITY (FT.)	1320	840	580	380	280
DRUM "XL14" CAPACITY (FT.)	1900	1180	760	540	410



Series 1000C

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Model Selection from Performance Data



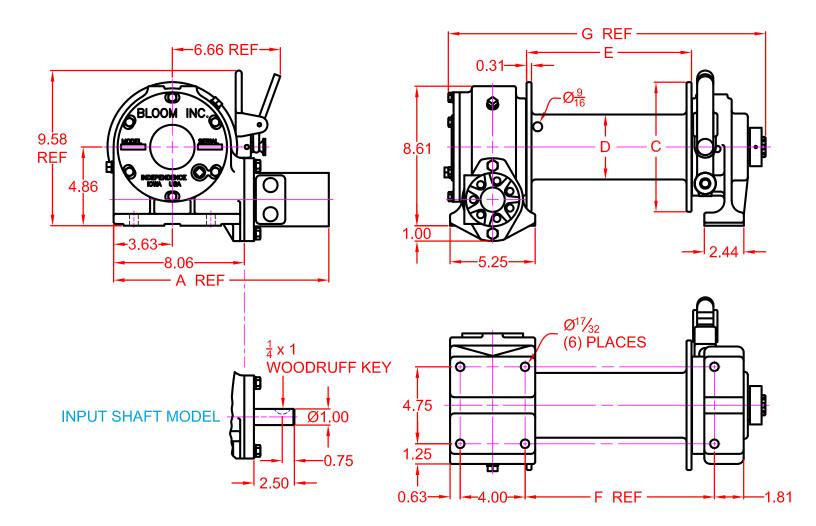
OIL PRESSURE (LBS./SQ.IN.)

OIL FLOW (GALLONS/MIN.)



Dimensional Drawings

Series 1000C With S8 and L8 Drum Base Mount Model - Clutch Drive



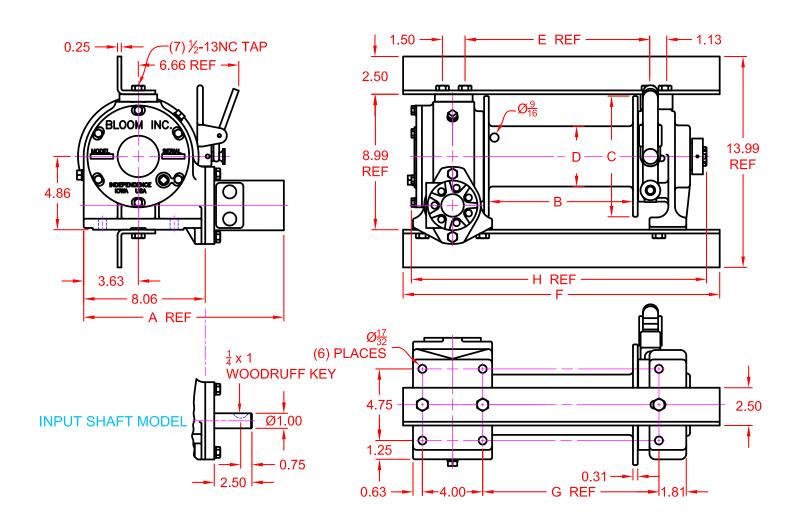
MOTOR DESIGNATION	Α	В	С	DD	Е	G	4.9	6.2	8.0	9.6	11.9
A DIMENSION	13.28	13.43	13.55	13.68	13.90	14.03	15.32	15.50	15.75	15.75	16.02

DRUM	WINCH DIMENSION					
DESIGNATION	С	D	E	F	G	
S8	8	4	7.19	8.69	16.62	
L8	8	4	10.19	11.69	19.62	



Dimensional Drawings

Series 1000C With S8 and L8 Drum Low Profile Model - Clutch Drive



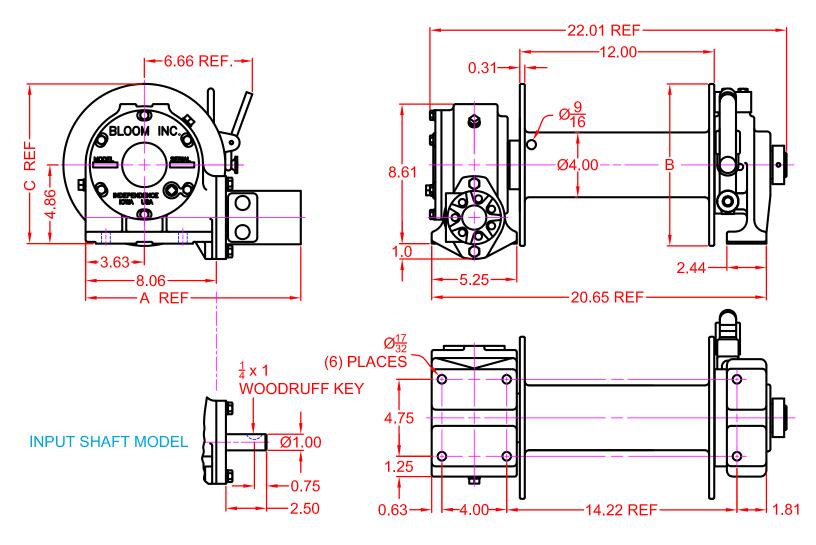
MOTOR DESIGNATION	Α	В	С	DD	Е	G	4.9	6.2	8.0	9.6	11.9
A DIMENSION	13.28	13.43	13.55	13.68	13.90	14.03	15.32	15.50	15.75	15.75	16.02

DRUM	WINCH DIMENSION						
DESIGNATION	В	С	D	Е	F	G	Н
S8	6.56	8	4	9.25	18	8.69	16.58
L8	9.56	8	4	12.25	21	11.69	19.58



Dimensional Drawings

Series 1000C With XL10, XL12 and XL14 Drum Base Mount Model - Clutch Drive



MOTOR DESIGNATION	Α	В	С	DD	Е	G	4.9	6.2	8.0	9.6	11.9
A DIMENSION	13.28	13.43	13.55	13.68	13.90	14.03	15.32	15.50	15.75	15.75	16.02
DRUM DESIGNATION		XL10)			XL12			Х	L14	

DRUM DESIGNATION	XL10	XL12	XL14
B DIMENSION	10	12	14
C DIMENSION	9.86	10.86	11.86

1000C SERIES MODEL SELECTION

A MOTOR	4.9 MOTOR
10-A-S8C	10-4.9-S8C
10-A-L8C	10-4.9-L8C
10-A-XL10C	10-4.9-XL10C
10-A-XL12C	10-4.9-XL12C
10-A-XL14C	10-4.9-XL14C

B MOTOR	6.2 MOTOR
10-B-S8C	10-6.2-S8C
10-B-L8C	10-6.2-L8C
10-B-XL10C	10-6.2-XL10C
10-B-XL12C	10-6.2-XL12C
10-B-XL14C	10-6.2-XL14C

OMOTOR	OOMOTOD
C MOTOR	8.0 MOTOR
10-C-S8C	10-8.0-S8C
10-C-L8C	10-8.0-L8C
10-C-XL10C	10-8.0-XL10C
10-C-XL12C	10-8.0-XL12C
10-C-XL14	10-8.0-XL14C

DD MOTOR	9.6 MOTOR
10-DD-S8C	10-9.6-S8C
10-DD-L8C	10-9.6-L8C
10-DD-XL10C	10-9.6-XL10C
10-DD-XL12C	10-9.6-XL12C
10-DD-XL14C	10-9.6-XL14C

11.9 MOTOR
10-11.9-S8C
10-11.9-L8C
10-11.9-XL10C
10-11.9-XL12C
10-11.9-XL14C

G MOTOR	INPUT SHAFT MODE
10-G-S8C	10-IS-S8C
10-G-L8C	10-IS-L8C
10-G-XL10C	10-IS-XL10C
10-G-XL12C	10-IS-XL12C
10-G-XL14C	10-IS-XL14C

Correct choice of Directional Control Valves for Bloom Winches

Tandem Center Spool Valve – Work Ports are **blocked** in neutral position Use on all winches that use motor only to hold load.

*Winches require ridged mounting plate.

See owner's manual for information about proper mounting plate thickness or call Bloom Sales Engineer at factory

WARNING!

Goods are not intended for use in the moving or lifting of persons!

The winches described herein are neither designed nor intended for use or application to equipment used in the lifting or moving of persons and it is understood that all such use shall be at the sole risk of the user.

The cable clamps on winches are not designed to hold rated loads. A minimum of 5 wraps of cable must be left on drum barrel to guarantee holding of rated load.

Applications of winch where life would be endangered by any event are not recommended.

BLOOM Manufacturing Inc. Winch Division

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